

Brake Assy Installation - Pro Bike (6000 Series)



Diagram 1



Diagram 2

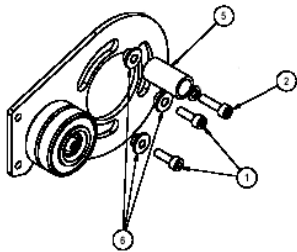


Diagram 3



Pro Bikes 6300 Upright and 6400 Recumbent Models

1. Remove the pedals from both sides of the bike using a pedal wrench.
2. Remove the shrouds to expose the inside of the cranks assembly.(Diagram 1)
3. Carefully unplug the cables that come from the brake assembly to the lower control board (LCB).
4. Remove the drive belt, by lifting the belt off the large pulley as you pedal in reverse and walk it off.
5. Remove the 4 bolts that hold the brake assembly to the bike frame.
6. Carefully lift the brake assembly off the frame.
7. Remove the idler bracket by unscrewing the three bolts and spacers.(Diagram 2)
8. Transfer the idler bracket to the new brake assembly.
9. Apply RED 262 Loctite to the three screws and install them into the brake assembly and torque them to 35 inch pounds.
(Diagram 3)
10. Install the new brake assembly.
11. Install the 4 bolts and tighten them securely.